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MANUAL REVISION INSTRUCTIONS

Date

March 15, 1989

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WESTINGHOUSE HANFORD COMPANY Manual -----WHC-CM-7-7 ___Section ___ EII _ 1.7 - REV 0 ENVIRONMENTAL INVESTIGATIONS AND Page 1 of 9 SITE CHARACTERIZATION MANUAL Effective Date March 15, 1989 Organization Environmental Engineering and Technology TITLE Approved by: 2/27/89 INDOCTRINATION, TRAINING AND QUALIFICATION C. Brown Manager Environmental Engineering & Technology

1.0 PURPOSE

This Environmental Investigation Instruction (EII) establishes to requirements and indectrination and qualification methods for the West Hanford Company (WHC) Environmental Engineering and Technology (EE&T) Function. This Environmental Investigation Instruction (EII) establishes training requirements and indectrination and qualification methods for the Westinghouse

2.0 SCOPE

This instruction applies to EE&T technical and professional personnel to assure that job proficiency is achieved and maintained.

3.0 DEFINITIONS

Indoctrination -- Instruction for understanding of principles and technical objectives. May be oral presentation or assigned reading of specific documents.

Oualification -- The characteristics or abilities gained through education, training, or experience that qualify an individual to perform a required function.

__4.0 RESPONSIBILITIES

4.1 GROUP MANAGERS

-----Environmental Engineering and Technology Group Managers are responsible for ensuring that:

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- 1. The Employee Training Matrix (provided by Technical Training) identifying WHC formal training courses for each employee is completed and returned to WHC Technical Training for documentation, tracking and record purposes.
- Employee Training Matrix.
 - Personnel are qualified to perform assigned activities.
 - 4. Personnel receive indoctrination commensurate with the scope, complexity and nature of the activity based on individual proficiency.
 - 5. Personnel action plans as they relate to training and development are fulfilled.
- 6. Indoctrination, training and qualification documentation is maintained as required (auditable records of section 5.1 training are maintained by WHC Technical Training).

5.0 REQUIREMENTS

5.1 FÖRMAL TRAINING

______Minimum_mandatory formal training for EE&T personnel assigned to potentially hazardous (including mixed waste sites) field_activities_are:

Course Title	Course No.
 Hazardous Waste Site 40 HR - Vendor 	100012
or Hazardous Waste Site 24 HR - Vendor	100011
<u>Plus:</u> 24 hours field orientation	
accompanied by an employee having completed	
one of the above courses and 24 hours of	
field orientation.	

• SCOTT 4.5 SCBA

----20030

• SCOTT "SKA-PAK" Training - SKA

20032

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Course Title

Course No.

HAZCOM Orientation

2006B

Radiation Worker Safety

20001

5.2 INDOCTRINATION

Environmental Engineering and Technology personnel shall be indoctrinated

in part or all of the following areas as specified by the group manager as
they relate to the individuals job assignment:

- ----- e Work Plans
 - Safety requirements/environmental_hazards. Emergency actions, including immediate corrective action and notification required
 - Sample plans and protocol
 - Regulatory guidance documents
 - Environmental Investigation Instructions
 - Company policy and procedures
 - ----- Quality Assurance program elements
 - Site specific documents
 - o- Job-responsibilities and authority
 - Desk instructions.

6.0 PROCEDURE

6.1 FORMAL TRAINING

Group managers shall identify the need for training and/or indoctrination to:

Achieve initial proficiency

Description of the second of t

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- Maintain proficiency
- ______ Adapt to changes in technology, methods or job responsibilities.

The Catalog of Courses maintained by WHC Training Records Administration may be used to identify formal training. Formal training needed but not yet developed may be identified to WHC Technical Training by a Training Request Form in accordance with internal WHC requirements.

Group managers shall identify mandatory and recommended formal training for each employee on the Employee Training Matrix and submit to WHC Technical Training.

6.2 INDOCTRINATION

Indoctrination of EE&T personnel shall provide understanding of the principles and technical objectives in the areas selected by the Group manager—in section 5.2 based on the scope and complexity of the activity and employee proficiency.

Group managers shall determine the need for and the method (oral presentation or assigned reading) of indoctrination.

6.2.1 Oral Presentations

A presentation plan shall be developed by the subject matter expert and shall include the following components:

- Documents used as a basis for the presentation
- Objectives (what attendee is expected to know and be able to do following the presentation)
- Audience (i.e., sampling personnel, personnel responsible for logging activities, etc.)
 - Length of presentation
 - Visual aids and handouts to be used
- _ e...Dated signature of the subject matter expert (Preparer) andthe Group Manager.

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_____presentation_plan_shall_contain sufficient detail to facilitate consistent indoctrination when presented by an individual as qualified as the assigned subject matter expert.

------The presenter shall ensure that personnel attendance is documented on the Indoctrination Attendance Form, Figure 1. The presenter shall forward a copy of the completed Indoctrination Attendance Form to each group manager with personnel attending the presentation. The Group manager shall place a copy of the form in each attendees personnel file (training section).

6.2.2 Assigned Reading

L I I

The Group manager shall determine and assign the reading by identifying the documents on the Assigned Reading Form, Figure 2, for personnel requiring this type of indoctrination.

the group manager. The Assigned Reading form completed by the employee shall be retained by the Group manager for placement in personnel files (training section).

6.3 QUALIFICATION

and experience is required for engineering and scientific positions. Examples of applicable degrees or experience include:

- Engineering (civil, environmental, geologic, chemical, nuclear, agricultural)
- science or related field)
 - Quality assurance or training.

An Employee Fact Sheet or Resume identifying past job assignments, experience and educational background and signed and dated by the employee shall be provided to the Group manager.

A Certificate of Qualification shall be completed by the Group manager for each technical and professional employee. In some instances more than one form may be required for an employee; for example: Qualified as a Geologist and qualified as a Health and Safety Officer.

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Employee qualification shall be evaluated annually by the Group manager. Annual evaluations shall be documented on Figure 3 by the Group manager.

The Certificate of Qualification and documentation supporting the qualification are maintained by the Group manager.

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INDOCTRINATION ATTENDANCE FORM

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	Pres	sentation .					Date Attended
	Docu	ument Reference(s) - Includ	le Revision Nu	mbers		3494, 24 44 44 44	
	insti	ructor or Presenter Name	instructor or	Presenter Signature	Paÿroll #	Telephone Buil	ding Room Area
		LAST NAME	INITIALS	SIGNATURE		PAYROLL #	ORG CODE
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Figure 1. Indoctrination Attendance Form.

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		ASSIGNED READING	
		Date	
Employee:			
		Org.#:	•
-completion-in	red to read the formation. Return assigned reading.	ollowing document(s) and completed form to the q	enter the appropriate group manager at
Document#	Rev#	Title	<u>Date Reading</u>

The information I have entered	above is legible, accurate, and co	mplete.
(Employee Printed Name)	(Employee Signature)	(Date)

Figure 2. Assigned Reading Form.

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Figure 3. Certificate of Qualification.

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WESTINGHOUSE HANFORD COMPANY Manual -_WHC-CM-7-7 EII 4.1 REV 0 Section Page 1 of 25 **ENVIRONMENTAL INVESTIGATIONS AND** Effective Date March 15, 1989 SITE CHARACTERIZATION MANUAL Organization Environmental Engineering <u>and Technology</u> Approved by: TITLE 2/27/89 NONRADIOACTIVE HAZARDOUS WASTE DISPOSAL C. Brown, Manager Environmental Engineering & Technology

-----1.0 PURPOSE

The purpose of this document is to provide instructions for controlling accumulation and disposal of nonradioactive hazardous waste.

2.0 SCOPE

This instruction is applicable to nonradioactive hazardous waste

This instruction is applicable to nonradioactive hazardous waste -generated and disposed of by the Environmental Engineering and Technology (EE&T) function of Westinghouse Hanford Company (WHC).

MARK R. B. San

3.0 DEFINITIONS

Hazardous Waste -- Nonradioactive solid waste identified in the referenced regulations as requiring special handling, transporting and/or disposal methods and regulated as hazardous waste. Hazardous waste may include such wastes as paint, paint thinner, solvents, flammable liquids, poisons, corrosive liquids/solids, dilute acids and bases, and other hazardous chemicals.

Hazardous Waste Label -- Label used to identify the contents of a container as hazardous waste (Figure 1).

Hazard Class Labels -- Department of Transportation (DOT) labels (Figure 2) used to identify the chemical characteristics (i.e flammable liquid, flammable solid, poison, oxidizer, irritant, corrosive) of hazardous materials

(Figure 3) that must accompany each shipment of hazardous waste and be signed by individuals relinquishing and accepting custody of hazardous waste. Only certified Hazardous Waste Coordinators are permitted to sign Uniform Hazardous Waste Manifest.

Advance Waste Markings -- Identification required on waste containers stored in the hazardous waste storage area. Identification shall include, the accumulation date, the words, "Hazardous Waste" or "Dangerous Waste" and labels to identify major hazards.

<u>Chemical Waste Disposal Request -- A WHC form (Figure 4) used to provide</u> sufficient information to the Site Hazardous Waste Engineering Support Unit to allow them to designate labelling, packaging, shipping and disposal requirements for waste.

____ Oil and Hazardous Waste Analysis Request Form -- A form (Figure 5) used to request analysis for used oil or waste of indeterminate integrity. The analysis is used to determine disposal requirements.

Hazardous Waste Log Book -- A log used to document receipt and shipment dates of hazardous waste, inspections of the storage facility and container specific identification numbers and waste description information. This log is maintained by the Hazardous Waste Coordinator.

Satellite Accumulation Area -- A designated location at or near any point of generation where small quantities of hazardous wastes are accumulated, under the control of the individual(s) of the process generating waste

under the control of the individual(s) of the process generating waste.

Hazardous Waste Temporary Storage Area -- A non-permitted maximum ninety (90) day storage area for hazardous waste. (Exception: Non-leaking Polychlorinated Biphenyl (PCB) items and liquids with concentrations <500 ppm can only be stored for thirty (30) days or less). Waste is shipped from the temporary storage area to a designated facility (i.e., 616 Facility (permitted), 212-P PCB Storage Facility). The Hazardous Waste Temporary Storage Area shall be under the control of the Hazardous Waste Coordinator.

Accumulation Date -- The date at which, 55 gallons dangerous waste or 1 -----quart of acutely hazardous waste is collected. For unknown waste, the accumulation date is the date when: 1) laboratory analysis is received. 2) constituents or hazards are identified, or 3) there is a reason to suspect a hazard. For PCB waste, the accumulation date is when the first item (i.e., light ballast, cleanup rag) is placed in a container.

Storage Facility (616 Facility) within 90 days of the accumulation date. PCBs shall be transported to the Polychlorinated Biphenyl Storage Facility (212-P Facility) within 30 days of the accumulation date.

Emoty Container -- A container or liner is considered empty if wastes have been removed using common practices such that the volume of remaining waste is the lowest of the following:

• The volume of waste remaining in the container or inner liner is equal to one-percent-or less of the total capacity of the container, or

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volume of remaining waste is no more than 0.3 percent of the total capacity.

A 55 gallon drum is considered empty if less than 1/4 inch of waste remains at the bottom.

A container which held compressed gas is considered empty when the pressure inside the container equals or nearly equals atmospheric pressure.

A container or inner liner which held acutely hazardous waste, or pesticides bearing a danger or warning label, is considered nonregulated if the container or inner liner has been triple rinsed with an appropriate cleaner or solvent. The volume of cleaner or solvent used for each rinse must amount to 10% or more of the container/inner liner capacity. Rinsate must be managed in the same manner as the product or designated as hazardous waste.

Chemical Waste Disposal Analysis Letter -- The document issued by the Site Hazardous Waste Engineering Support Unit in response to the Chemical Waste Disposal Request. The Analysis Letter provides instructions for packaging, shipping and storage of hazardous waste. The letter also provides information for completing the Uniform Hazardous Waste Manifest.

4.0 RESPONSIBILITIES

4.1 FIELD TEAM LEADER

The Field Team Leader is responsible for minimizing generation of hazardous waste whenever possible, controlling the process which generates waste, designating personnel responsible for handling hazardous waste, verifying training requirements, contacting the Hazardous Waste Coordinator for direction regarding accumulation, storage and disposal of hazardous waste and providing initial waste description information (i.e., Material Safety Data Sheets).

----- 4.2--PERSONNEL DESIGNATED TO HANDLE HAZARDOUS WASTE

Personnel designated to handle hazardous waste are responsible for identifying, packaging, preparing associated documentation and storing hazardous waste.

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4.3 HAZARDOUS WASTE COORDINATOR

The Hazardous Waste Coordinator is responsible for:

- and the Hazardous Waste Unit
 regarding regulatory requirements, identification numbers and waste
 classifications
 Inspecting container and storage areas (i.e., containers are tightly capped, marked and labeled)

 Arranging for transport and disposal

 Tracking (i.e., containers are tightly capped)

 Tracking (i.e., containers are tightly capped)

 - Providing storage and disposal instructions that comply with the requirements of applicable regulation and company policy
 - Maintaining the Hazardous Waste Log Book.

Hazardous Waste Coordinators are the only individuals authorized to sign the Uniform Hazardous Waste Manifest to relinquish WHC hazardous waste for shipment.

4.4 RADIATION PROTECTION TECHNOLOGIST

The Radiation Protection Technologist is responsible for monitoring for radiation hazards.

.4.5 _SITE_HAZARDOUS_WASTE-ENGINEERING-SUPPORT-UNIT

The Site Hazardous Waste Engineering Support Unit is responsible forproviding waste designations and waste disposal analysis, assisting in proper packaging, observing packaging on a random basis for dangerous waste and maintaining a record of onsite waste shipments and designations. The Unit will also assist to resolve any waste shipment discrepancies

5.0 REQUIREMENTS

5.1 REGULATIONS

The following state and federal regulations are applicable to hazardous waste disposal activities and must be available to the Hazardous Waste Coordinator:

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- Washington Administrative Code (WAC), Chapter 173-303, masnington Administrative code (mac), chapter 1/3-333, of Ecology).
- Title 40, Code of Federal Regulations, Parts 260-271,

 Environmental Protection Agency Hazardous Waste Management
 Regulations."

Title 49, Code of Federal Regulations, Parts 100-179,
"Department of Transportation Regulations."

5.2 RELEASE RESPONSE AND REPORTING

Action should be taken immediately to clean up nonroutine releases of hazardous materials. The normal sequence of action is to STABILIZE the spill, WARN others, ISOLATE AND MINIMIZE IMPACT (SWIM). WARN others, ISOLATE AND MINIMIZE IMPACT (SWIM).

When releases occur, clean up shall be performed by personnel trained for such work. If this support is not immediately available at the time of a release the Fire Department, the Environmental Protection Group and Industrial Safety and Fire Protection Group shall be contacted for support.

The Environmental Protection Group shall be notified within 4 hours of nonroutine releases/spills, regardless of quantity. An Event Fact Sheet shall be completed with 24 hours as required by the WHC Unusual Occurrence reporting system.

Chemical names

_____An_estimate of quantity released

Time and duration of release

Medium into which released

------ Action taken to respond to and contain release

Health risk associated with release

Name and telephone number of contact person.

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5.3 SAFETY

The temporary storage facility shall be labelled at the entrance with signs legible from a distance of 25 feet reading, "Hazardous Waste Temporary warning heading shall be a least 2 inches. Temporary storage areas shall also be marked with the My PCB Label (Figure 6).

_____A sign shall also be posted to identify emergency response personnel. The posted sign shall include the name of the Hazardous Waste Coordinator and and the Environmental Protection Group

5.3.1 Safety Equipment

The following safety equipment must facility and be in good working order: The posted sign shall include the names and phone numbers or radio call number The posted sign shall include the names and phone numbers or radio call numbers of the Hazardous Waste Coordinator and two alternates, the Fire Department, and the Environmental Protection Group.

The following safety equipment must be available in the temporary storage

Emergency communication system (e.g., Telephone or two-way-radio)

Portable fire extinguishers

Spill control equipment (e.g., absorbent, salvage drums)

Protective clothing

Respirators/cartridges (if needed)

Eyewash station.

5.4 TRAINING

Training shall include the Hazardous Waste Site 40 Hour Vendor, WHC training course 100012. In addition, the Hazardous Waste Coordinator shall complete WHC training courses 2006S, Hazardous Waste Shipment Certification,

5.5 FACILITY REQUIREMENTS

Any temporary storage facility containing hazardous waste constructed or installed after September 30, 1986 must have a containment system that shall comply with the following requirements:

________a.base free of cracks or gaps and be sufficiently impervious to contains spills, leaks and rainfall.

- ---- ---- ---- ---- ---- ---- Have positive drainage control to prevent release on contaminated and _____allow drainage of uncontaminated precipitation.
- -- - - - - - Sufficient-capacity to contain-10% of the volume of all containers or the volume of the largest container, whichever is greater, and precipitation of a maximum 25 year storm of 24 hour duration.

_____5.5.1 Inspection

And Control of the Co

1. Weekly inspections shall be performed at satellite and temporary storage areas (WAC 173-303-630 (6)) by the Hazardous Waste Coordinator or delegate to ensure that containers are closed, not damaged or leaking, properly identified and marked (i.e., advanced waste marking) and segregated, if containing incompatible waste. The inspection shall also include checks of safety, emergency and monitoring equipment and the containment system. Inspections shall be documented _____the Hazardous Waste Log Book and shall include, as a minimum, the date and time of inspection, observations made, and any actions taken as a result of the inspection.

5.6 CONTAINERS

- 1. Containers holding hazardous waste shall be made of or lined with materials which will not react with and are otherwise compatible with the waste. 55 gallon drums are commonly used, however, many other types and sizes are available.
- may be placed in overpack drums (or labpacks) provided the inside containers are non-leaking, tightly sealed, and waste compatible. The outer container must be per DOT specifications and no more than 110 gallon capacity. The outer container must be full after packing with containers and waste compatible absorbent. All enclosed wastes must be identified. Further restrictions are identified in the Chemical Waste Disposal Analysis Letter.
- in good condition (i.e. seals in place, clean), closed, except when waste is being added or removed, and be handled in a manner which prevents rupture or leaking.
- 4. For empty drums, if the definition of empty is met (see section 3.0, Empty Container), drums shall be capped tightly -----and-marked-with their former contents.

5.7 MARKING AND LABELING

Advanced Waste Marking shall be clearly identified on container holding hazardous waste. Empty containers which previously contained hazardous waste ---- must-also be marked and labeled as if regulated.

6.0 PROCEDURE

6.1 MINIMIZING HAZARDOUS WASTE

The generation of hazardous waste shall be minimized whenever possible.

Personnel may minimize hazardous waste generation by:

Substituting non-hazardous materials-for-hazardous materials, if possible

- possible
- Ensuring that hazardous materials are not ordered in excessive amounts
- Limiting mixing of hazardous and non-hazardous wastes for disposal.
 When combined, these wastes must be handled as hazardous.

6.2 CONTROL OF HAZARDOUS WASTES

6.2.1 <u>Hazardous Waste Coordinator Notification</u>

The Field Team Leader shall contact the Hazardous Waste Coordinator for direction prior to initiating activities that will generate hazardous waste.

The Field team leader shall provide the Hazardous Waste Coordinator with

Material Safety Data Sheets (MSDS) or any other documentation providing information pertinent for waste characterization.

6.2.2 Hazardous-Waste Identification/Designation

----- The Hazardous Waste Coordinator shall determine if waste should be treated as a hazardous waste.

- --- If the waste is identified by a brand name, the MSDS shall be checked to determine the chemical composition of the waste.
 - If the waste is not identified on a MSDS, the Coordinator or team leader shall contact the Hanford Environmental Health Foundation (HEHF) to obtain the necessary information.

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e If information is not available through HEKF, the Coordinator or team leader shall contact the manufacturer for MSDS and information.

Coordinator shall initiate an Oil and Hazardous Waste Analysis Request Form

(Figure 5).

The Hazardous Waste Coordinator will provide personnel with instructions to package, store and dispose of the waste in accordance with Department of Transportation Hazardous Material Regulations, Section 172, "Hazardous Materials Tables and Hazardous Material Communication Regulation." The Hazardous Waste Engineering Support Unit shall provide assistance as necessary.

6.2.3 Accumulation in Satellite Area

6.2.3 Accumulation in Satellite Area

- 1. Hazardous waste generated at or near the point of generation shall be placed in a satellite accumulation area. The satellite accumulation area shall be under the control of the Field Team Leader or delegate and established as directed by the Hazardous Waste Coordinator.
- 2. All hazardous waste in the satellite accumulation area shall be managed to comply with sections, 5.1, 5.2., 5.3.1, 5.6 and 5.7 of this instruction.
- - Handle and package waste
 - Apply Advance Waste Marking, if waste characteristics are known. The accumulation date shall be added when 55 gallons of dangerous waste or 1 quart of acutely dangerous waste is accumulated.

---- Note: If the contents of the container are oil or hazardous waste of questionable composition, the waste shall be sampled and analyzed. Use the Oil and Hazardous Waste Analysis Request Form to initiate analyses of waste.

----- e Keep containers securely closed at all times except when filling or emptying.

- 4. Hazardous waste shall not be stored for more than 90 days of the accumulation start date. In addition, the satellite area shall not contain more than 55 gallons of dangerous waste or 1 quart of acutely dangerous waste.
- 5. The hazardous waste coordinator shall make arrangements for transporting waste to a temporary storage area that complies with section 5.3.

6.2.4 <u>Temporary Storage Area</u>

- 1. The Hazardous Waste Temporary Storage Area shall be under the control of the Hazardous Waste Coordinator or delegate. Waste shall not be placed in temporary storage area without the permission of the Hazardous Waste Coordinator or delegate.
- on the next available number in the log book
 - Enter a description for each container of waste to include

 accumulation date, waste name, amount of waste, size and
 type of drum, waste characteristics, and waste numbers, if
 known. If the waste description is not known at the time
 waste is delivered to the facility, it shall be entered into
 the log book as the information becomes available.

The manifest number and date waste is shipped out of the temporary storage area shall also be recorded in the log book.

3. The temporary storage area shall be managed to comply with section 5.0.

_____Exception: Unknown waste (see section 3.0, Accumulation Date)

- 4. Hazardous waste shall not be stored for more than 90 days of the accumulation start date. PCBs shall not be stored for more than 30 days of the accumulation start date.
- 5. The hazardous waste coordinator shall make arrangements for transporting waste to an appropriate storage facility (e.g. 616 Building, ect.).

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6.3 PREPARATION FOR DISPOSAL

- 1. The Hazardous Waste Coordinator shall ensure that containers are:
 - Tightly closed with bung or cap
 - Appropriately marked and labeled
 - Not damaged or leaking
 - __ Waste compatible.
 - 2. The Hazardous Waste Coordinator or designated waste handlers shall prepare the Chemical Waste Disposal Request (Figure 4) and submit it along with any documentation substantiating the chemical composition of the waste (i.e., laboratory results and MSDSs) to the Site Hazardous Waste Engineering Support Unit.
- 3. The Site Hazardous Waste Engineering Support Unit shall acknowledge receipt of the Request (usually within 5 working days) and based on the information provided, determine identifying numbers, classification, and shipping name, required labels and markings, and packaging and shipping requirements. If receipt is not acknowledged in a timely manner, the status of the request should be investigated.

 This information is forwarded to the Hazardous Waste Goordinator in the Chemical Waste Disposal Analysis Letter.
- - 5. Based on the Chemical Waste Disposal Analysis Letter, the Hazardous Waste Coordinator or designated waste handlers shall prepare the waste for shipment as specified in the letter and make arrangements to prepare the Uniform Hazardous Waste Manifest. The Chemical Waste Disposal Analysis Letter contains the necessary information to properly dispose of regulated and nonregulated waste from the facility.

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6.4 TRANSPORTATION TO DESIGNATED FACILITY

- 1. The Hazardous Waste Coordinator shall obtain Traffic Department ----inspection of all containers. Approval shall be indicated by the -----initials of the Traffic Department representative on the Manifest.
- 2. The Hazardous Waste Coordinator shall arrange with a Transportation Representative for a transport date, and shall request a Radiation
 Protection Technologist survey prior to transport.

 3. The Radiation Protection Technologist shall place an Unconditional
 Radiation Release Sticker on each container (Figure 7) Representative for a transport date, and shall request a Radiation
- ------- Radiation Release Sticker on each container (Figure 7). The Release Sticker is valid for only 24 hours.
- 4. To document the initial transfer, the certified Hazardous Waste

 Coordinator relinquishing the shipment and the transporter accepting
 the shipment shall sign and date the Manifest (Figure 3). The
 Hazardous Waste Coordinator shall keep the copy marked "Generator".
 The Hazardous Hazardous Waste Coordinator shall keep the copy marked "Generator".

 The original Manifest shall accompany the shipment. The Hazardous Waste Coordinator shall log each shipment in the Hazardous Waste Log Book.
- 5. At the receiving facility, the transporter and the facility representative shall sign the Manifest, keeping the copies marked "Transporter #1" and "TSD Facility." The original shall be sent to the Site Hazardous Waste Engineering Support Unit, where a copy is maintained. The original shall then be forwarded to the Hazardous Waste Coordinator.
- 6. If the original is not returned to the Hazardous Waste Coordinator within 35 days of the date the waste was accepted by the initial transporter, the transporter, the receiving facility and the Site Hazardous Waste Engineering Support Unit shall be contacted to determine the status of the shipment.
 - 7. If the original signed Manifest is not returned to the Hazardous Waste.

 Coordinator within 45 days of the date the waste was accepted by the ---initial transporter, an exception report shall be submitted to the Department of Ecology. The report shall include a legible copy of the Manifest in question, and a cover letter explaining the efforts made to locate the waste and the results of those efforts.

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6.5 RECORDS

The following records are generated by this procedure and shall be maintained for at least three years (WAC 173-303-210 and 380):

Uniform Hazardous Waste Manifest

Laboratory analysis

Material Safety Data Sheets

Hazardous Waste Log Book

-Chemical Waste Disposal Analysis Letter.

Records generated by this procedure will be controlled per EII 1.6, "Records Managements."

7.0 REFERENCES

- 1. Title 40, Code of Federal Regulations, Parts 260-271,
 Environmental Protection Agency Hazardous Waste Management
 Regulations."
- 2. Title 49, Code of Federal Regulations, Parts 100-179, "Department of Transportation Regulations."
- 3. Washington State Administrative Code, Chapter 173-303, "Dangerous Waste Regulations."
- 4. WHC-CM-7-7, EII 1.6 "Records Management."

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STATE AND FEDERAL LAW PROHIBITS IMPROPER DISPOSAL IF FOUND, CONTACT THE NEAREST POLICE, OR PUBLIC SAFETY AUTHORITY, AND THE WASHINGTON STATE DEPARTMENT OF ECOLOGY. OR THE U.S. ENVIRONMENTAL PROTECTION AGENCY PROPER D.O.T. SHIPPING NAME UN or NA# **GENERATOR INFORMATION:** U.S. DEPARTMENT OF ENERGY NAME P.O. BOX 550, 2401 STEVENS DR. ADDRESS CITY-: STATE WA ZIP 99352 EPA **EPA** WA7890008967 ID NO. WASTE NO. ACCUMULATION MANIFEST START DATE **DOCUMENT NO** CONTAINS HAZARDOUS OR TOXIC WASTES

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§ 172.419 FLAMMABLE LIQUIO label. (a) Except for SER Nor, the FLAMMABLE LIQUIO label must be as follows:

§ 172.420 FLAMMABLE SOLID label. (a) Except for size and color, the FLAMMABLE SOLID label must be as follows:





(b) in addition to complying with §172.407, the PLANMABLE LIQ-LED ledge must be red. The symbol and interroction must be black or write. The solid line border and, it used, the heazard class number must be the color of the symbol.

(B) In addition to complying with §172.407, the FLAMMABLE SOLID label must be writte with vartical red stripes equally spaced on each aids of a red strip in the center of the label. The rectangle for the words "FLAMMABLE SOLID" must be write. The printing and symbol must be black with the symbol overprinted. The words "FLAMMABLE SOLID" must not contact any red stripe. The white stripes must be sufficiently wider than the red stripes to make them appear visually equal in

§ 172,426 CRIDIZER label. (a) Except for size and color, the CRIDIZER label-must be so follows (see § 172,405 for authorized label



(b) In addition to complying with § 172,407, the CKIDIZER label must e yellow. The printing and symbol must be black.

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§ 172.430 POISON lebel. (a) Except for size and color, the POISON lebel must be as follows (see §172.405 for authorized label mortification):

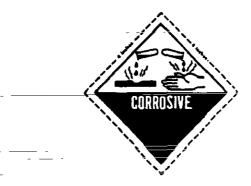


(b) in addition to complying with §172.407, the POISON label must be white. The ponting and symbol must be black.

§ 172.432 IRRITANT label. (a) Except for size and color, the IRRITANT label must be as follows:



(b) in account to complying with § 172,407, the IRRITANT label must be white. The word "IRRITANT" must be red.



(b) In addition to complying with § 172.407, the CORROSIVE label must be white in the top half and black in the lower half. The printing must be-writte and the symbol must be black and white.

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Figure 3. Uniform Hazardous Waste Manifest (EPA Form). (Sheet 1 of 5)

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Figure 3. Uniform Hazardous Waste Manifest. (Sheet 2 of 5)

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IIEM 1: Enter the Hanford EPA Identification Number. "WA 789 000 8967," and the unique manifest document number Engineering Support Unit.

ITEM 2: Enter the total number of pages used to complete the manifest.

identified in the Waste Disposal Analysis Letter.

ITEM 4: Enter the telephone number where authorized personnel may be reached in the event of an emergency as identified in the Waste Disposal Analysis Letter.

ITEM 5: Enter "Westinghouse Hanford Company" in this block.

ITEM 6: Enter the Hanford EPA Identification Number, "WA 789 000 8967."

facility designated to receive the waste listed on the manifest.

> <u>ITEM 10:</u> Enter the Hanford EPA Identification Number, "WA 789 000 8967."

ITEM 11: Enter the RQ or X applicable, DOT proper shipping name, hazard class, and identification number (UN/NA) for each waste, as identified in Waste Disposal Analysis letter.

NOTE: If additional space is needed for waste descriptions, enter the additional information in Block J or in Item 28 of the continuation sheet.

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ITEM 12: Enter the number of containers of each waste and the appropriate abbreviation from the list below for the type of container:

<u>ITEM 13</u>: Enter the total quantity of waste in kilograms described on each line. Do not include the container (or any absorbent in a labpack).

--- ITEM 14: Enter the unit of measure in Kilograms (K).

<u>ITEM I</u>: Enter the applicable Ecology waste number(s) for the waste described on each line as identified in the Waste Disposal Analysis Letter.

this space when the packages have been inspected.

<u>ITEM 15</u>: Use this space to indicate special transportation, treatment, storage cell designation, or disposal information, or additional waste package information.

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ITEM 17: The transporter must sign and date this block to acknowledge acceptance of the waste described in the manifest.

ITEM 18: Leave this space blank.

Bridge and State of S

ITEM 19: The receiving facility operator must note in this space any significant discrepancies between the waste described on the manifest and the waste actually received at the facility. Significant discrepancies must be resolved within 15 days after the waste is received.

ITEM 20: The receiving facility operator signs and enters the date of receipt in this space to certify receipt of hazardous materials covered by the manifest.

NOTE: Corrosive liquids must not be shipped above or adjacent to oxidizers, flammable solids, or organic peroxides. Consequently, these items should be manifested separately unless Transportation can provide space or barriers between them in the truck.

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Figure 4. Chemical Waste Disposal Request.

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SAMPLE DESCRIPTION	•	
Sampling Location	Type of Container	
Method of Sampling Glass tubing Coliwasa Other(describe)	55 gal. drumTransformerHydraulic SystemOther(describe)	
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use, drum #, suspected concentrations etc)	<u>-</u>
Is sample submitted representative I of all phases present in container I sampled?	s a radiation survey needed? f "yes": external only : external & internal	
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Does sample nave 90 day clock running or other compliance deadline?	MSIN	
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Rev. 1-16-89 - Figure -5. -011 -and-Hazardous Waste Analysis Request Form (HEHF). ENVIRONMENTAL INVESTIGATIONS AND Manual WHC-CM-7-7
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CONTAINS (Polychlorinated Biphenyls) A toxic environmental contaminant requiring special handling and disposal in accordance with U.S. Environmental Protection Agency Regulations 40 CFR 761 - For Disposal Information contact the nearest U.S. E.P.A. Office. In case of accident or spill, call toll free the U.S. Coast Guard National Response Center: 800-424-8802 Hanford Patrol 811 or 373-3800 Utility Dispatch 373-2320 or 323-2321

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RADIATION RELEASE

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Figure 7. Unconditional Radiation Release Sticker.

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WESTINGHOUSE HANFORD COMPANY Manual EII 5.3 REV 0 Section ENVIRONMENTAL INVESTIGATIONS AND Page 1 of 4 SITE CHARACTERIZATION MANUAL Effective Date March 15, 1989 Organization Environmental Engineering and Technology TITLE Approved by: C. Brown, Manager **BIOTIC SAMPLING Environmental Engineering & Technology**

1.0 PURPOSE

The purpose of this Environmental Investigation Instruction (EII) is to present the methodology used during preparation of the Sampling and Analysis Plan to establish the requirements for site specific biotic sampling activities.

2.0 SCOPE

This EII applies to field activities performed by the Environmental Engineering and Technology (EE&T) Function of Westinghouse Hanford Company (WHC) or subcontractors performing the work where specified by a statement of work or WHC approved protocol. This instruction applies to site characterization activities on waste sites (hazardous and radiological) where biotic inventories and/or sampling may be necessary. Site-specific requirements will be provided in detailed Sampling and Analysis Plans.

seperate set of approved procedures.

3.0 DEFINITIONS

Biotic -- Pertaining to life or living organisms. For the purpose of this instruction biotic refers to plants and animals, living or dead.

Field Logbook -- Used to document biotic inventories or sampling activities per EII 1.5, "Field Logbooks." It is used for recording site activities, information specific to sampling, and other activities related to individual sampling sites.

4.0 RESPONSIBILITIES

4.1 FIELD TEAM LEADER

The Field Team Leader or his designate is responsible for:

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- Preparing and obtaining approval of the Sampling and Analysis Plan
- Directing field operations from mobilization to the sample site, to the completion of demobilization
 - Ensuring required permits have been obtained
- Directing biotic field activities
 - Delegating sampling responsibilities
- result of sampling activities.

4.2 SAMPLING TEAM

The sampling team is responsible for:

- Performing all sampling in accordance with the Sampling and Analysis Plan and as directed by the Field Team Leader
- required by the Sampling and Analysis Plan
 - Completing Field_Logbooks_as required
 - Performing other field tasks as requested by the Field Team Leader.

-----4.3 HEALTH AND SAFETY OFFICER

The Health and Safety Officer is responsible for checking the adequacy of the Personal Protective Equipment (PPE) in accordance with the Health and Safety Officer also works with the Field Team Leader to ensure that all safety precautions are being met with regard to any physical, mechanical, chemical, or radiological hazards.

4.4 RADIATION PROTECTION

A Radiation Protection Technologist will be required at sites designated

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5.0 REQUIREMENTS

5.1 SAFETY REQUIREMENTS

All-sampling activities shall comply with the site Health and Safety Plan requirements for access control, monitoring of radiation hazards and PPE.

5.2 RECORDS

Records shall be maintained as required by EII 1.6, "Records Management."

5.3 TRAINING

Personnel responsible for biotic sampling or reconnaissance activities shall be biologists qualified in accordance with EII 1.7, "Indoctrination, Training and Qualification." Other personnel may assist in biotic sampling activities under the supervision of qualified personnel.

Whenever possible all personnel involved in biotic sampling should at society meetings (annual basis) that address biotic sampling Personnel responsible for biotic sampling or reconnaissance activities Training and Qualification." Other personnel may assist in biotic sampling activities under the supervision of qualified personnel.

Whenever possible all personnel involved in biotic sampling should attend

6.0 PROCEDURE

---- 6.1 GENERAL

The matrix provided in Appendix A summarizes the review processes and considerations that are part of the biotic sampling effort. Appendix A provides-information-and/or activities that are taken into consideration during preparation of the Sampling and Analysis Plan. Components 1 and 2 are required for every site. The other components may be applicable when sampling and analysis of biota are to be conducted. The Sampling and Analysis Plan will provide the details and methodologies for collecting these data.

7.0 REFERENCES

- 1. WHC-CM-7-7, EII 1.5, "Field Logbooks."
- 2. WHC-CM-7-7, EII 1.6, "Records Management."
 - 3. WHC-CM-7-7, EII 1.7, "Indoctrination, Training and Qualification."

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APPENDIX A

BIOTIC SAMPLING MATRIX

_Biological_Entities

	Components	Mammals	Herptiles	Birds	Plants	Aquatics
CONTINUES -	1. Literature . Compile F	Search - + Past History	· • • • • • • • • • • • • • • • • • • •	+	+	+
	2. Site Visit(Personnel	+	+	+	+
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^{+ =} must be done for each Sample and Analysis Plan
* = should be considered for each Sample and Analysis Plan

WHC-CM-7-7

Manual

1.0 PURPOSE

WESTINGHOUSE HANFORD COMPANY

This instruction establishes the requirements for preparing groundwater monitoring well construction specifications in accordance with Westinghouse Hanford Company (WHC) Standard Engineering Practices.

2.0 SCOPE

This Environmental Investigation Instruction (EII) applies to preparation by the Environmental Engineering and Technology (EE&T) Function of specifications required for construction of groundwater monitoring wells on the Hanford Site.

- 3.0 DEFINITIONS

Ground Water Monitoring Well -- A well designed to obtain a representative ground water sample and/or to measure the water level elevation over a screened interval.

Ground Water Monitoring Well Construction Specifications -- Groundwater monitoring well construction specifications (hereafter specifications) are documents defining the technical requirements for the construction and performance of groundwater monitoring wells on the Hanford Site.

4.0 RESPONSIBILITIES

4.1 COGNIZANT MANAGER

The Cognizant Manager, Environmental Engineering and Technology Function, is responsible for:

- Assigning the Cognizant/Project Engineer (CPE)
- - Verifying assigned Impact Levels and ensuring that necessary reviews have been performed.

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Review and approval shall include the Manager (and Cognizant Engineer if applicable) of the Group within the EE&T Function responsible for producing the groundwater monitoring well requirements.

4.2 COGNIZANT/PROJECT ENGINEER

Cognizant/Project Engineers are responsible for:

- Preparing the specifications based on existing designs
 - Assigning Impact Level and obtaining approval signatures required based upon the Impact Level
- Documenting and obtaining approval of all changes in accordance with WHC Standard Engineering Practices requirements
- Determining distribution requirements
 - Incorporating changes into amendments or revisions of the specifications.

4.3 COGNIZANT QUALITY ASSURANCE ENGINEER

The cognizant Quality Assurance Engineer is responsible for reviewing and approving Impact Level 1, 2 and 3 design documents and assuring that quality requirements are incorporated.

- -----4.4 SAFETY ENGINEER

assure that WHC industrial safety requirements are addressed.

4.5 ENGINEERING CONFIGURATION MANAGEMENT

Engineering Configuration Management is responsible for:

- ---- e Entering configuration information into the database
- Forwarding specifications and changes thereto to Information Resource Management.

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4.6 INFORMATION RESOURCE MANAGEMENT

-----Information Resource Management is responsible for:

- Entering document retrieval information in the applicable database

5.0 REQUIREMENTS

5.1 GENERAL REQUIREMENTS

Specifications shall be prepared for construction of groundwater monitoring well structures. The specifications shall document requirements for design, performance, material, installation, testing, quality and acceptance for groundwater monitoring well structures. Specifications shall be multi-use.

5.2 DESIGN REQUIREMENTS

General design requirements for construction of groundwater monitoring wells are contained in applicable Functional Design Criteria Documents.

5.3 SPECIFICATION FORMAT

Format of multi-use specifications for construction of groundwater monitoring wells_shall be appropriate for the intended_use_and_conform to WHC Standard Engineering Practices. Specifications shall contain the following:

- An approved Specification Release Record (Figure 1)
 - - Table of contents
 - The written text.

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5.3.1 Contents

required, titled and numbered as shown below:

- 1. SCOPE
- 2. DOCUMENTS
- 3. REQUIREMENTS
- 4. QUALITY ASSURANCE PROVISIONS
- 5. PREPARATION FOR DELIVERY
 - 6. NOTES AND DATA
 - 10. APPENDIX

When one of the above listed sections (1 through 6) is not required, the number and the title will be listed with the notation "Not Applicable" following the title.

Appendixes are numbered as Section 10, 20 etc., in multiples of 10 for each succeeding appendix. Divisions and paragraphs within an appendix are numbered, 10.1 SCOPE. 10.2 DOCUMENTS, etc., with subparagraphs as required.

Appedix A to this EII is an example of a previously issued specification for drilling ground water monitoring wells. The contents of this attachment are not necessarily applicable to future requirements. It is included for illustrative purposes only.

5.4 SPECIFICATION NUMBERS

Unique identifying numbers shall be issued by Engineering Configuration

Management to identify multi-use groundwater monitoring well construction
specifications prepared by WHC. Once assigned, an engineering specification's
identifying number shall not be changed or reassigned. Specifications shall
be numbered as follows: HS-V-S-xxxx.

HS = Hanford Specification

S = Special Process xxxx = Sequential Number

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- - 5.5 SPECIFICATION APPROVAL, RELEASE AND CHANGES

Approval, release and changes to multi-use Ground Water Monitoring Well Construction Specifications shall be according to WHC Standard Engineering Practices.

5.5.1 Approval of Specifications

Minimum signature approval requirements for specifications are the originator's immediate manager and the Cognizant Quality Assurance Engineer. The method of recording approval signatures shall be on the Specification Title Page (Figure 2) and on the accompanying Specification Release Record (SRR). Additional approval signatures, identified by the assigned Impact Level and project, program, department, or division are recorded on the SRR.

5.5.2 Release of Specifications

Approved Ground Water Monitoring Well Specifications shall be transmitted to Engineering Configuration Management for processing, release, and the entry of configuration control information into the database.

- 5.5.2.1 <u>Release Stamp. Upon release of the specification</u>, the original SRR shall be stamped with an Official Release by WHC Engineering Configuration Management.
- 5.5.2.2 <u>Transmittal</u>. The released specification shall be transmitted by Engineering Configuration Management to Information Resource Management for reproduction, distribution, microfilming, filing, retention, and retrieval.

5.5.3 Changes to Released Specifications

Changes to released specifications may be made by amendment or revision. All changes shall be listed in the "LIST OF REVISIONS" block of the specification title page (Figure 2).

5.5.3.1 Amendment/Revision. Changes to specifications may be made by amendment if less than 20 percent of the total pages are affected. Each amendment to a particular specification shall be sequentially numbered starting with "1".

There shall be no more than four outstanding amendments to any specification. The next change to be made to a specification that has four outstanding amendments shall be made by a revision to the specification. This revision shall incorporate the outstanding amendments and the required change.

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----- Amendments are initiated, handled, approved, and released in the same manner as a new specification.

-Specification revisions shall be identified by an alpha beginning with the letter "A". All pages of the revised specification shall indicate the -- revision-letter.

- 5.5.3.2 <u>Change Transmittal</u>. Changes to released specifications are transmitted to Engineering Configuration Management. Changes transmitted to Engineering Configuration Hanagement shall consist of the following: transmitted to Engineering Configuration Management. Changes transmitted to
- - Text changes
- 5.5.3.3 Change Notation. Information changed as a result of an amendment or revision shall be identified with a vertical line and the amendment or revision number noted in the left margin of the affected page, adjacent to the ____ revised information. The identifying revision information shall not be removed unless superseded by a subsequent change.

5.6 SAFETY REQUIREMENTS

- ---- A safety engineer shall review and approve the specifications for compliance with WHC-industrial safety requirements.

-----5.7 QUALITY-ASSURANCE REQUIREMENTS

The specifications shall be reviewed and approved by the Cognizant Quality Assurance Engineer to assure compliance with applicable quality assurance requirements.

5.8 RECORDS

The record-produced by this instruction is the released specification which is processed per section 5.5.2.2. A copy of the released specification shall be retained by EE&T in the project files in accordance with EII 1.6.

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6.0 PROCEDURE

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6.1 PREPARATION OF GROUND WATER MONITORING WELL SPECIFICATIONS

6.1.1 Personnel Assignment

The Cognizant Manager assigns preparation and review of Ground Water Monitoring Well specifications to qualified personnel by Internal Memo with concurrence by other involved managers. The Internal Memo shall identify applicable criteria documents for ground water monitoring well design and requirements.

6.1.2 Preparation of Draft Specifications

The CPE prepares the draft specific groundwater monitoring well(s) construction specifications according to the requirements of this procedure. Coordination drafts shall have a Prereleased Draft Title Page, Figure 4.

---- 6.1.3 Review of Draft Specifications

The CPE submits the draft specifications to the Cognizant Quality
Assurance Engineer, Cognizant Safety Engineer and other reviewers (as
specified in 5.5.1) for review. The reviewers review the specifications for
conformance to criteria documents, quality assurance and safety requirements.
They provide review comments on the coordination drafts and return to the
Cognizant Manager.

The Cognizant Manager transmits comments to the CPE, tracks dispositioning of review comments, verifies assigned Impact Level and resolves dispositioning questions.

6.1.4 Specification Approval. Release and Transmittal

The CPE dispositions comments, obtains concurrence signatures on Figure 1

and transmits the specifications for release according to the requirements of

section 5.5.2 of this EII.

The CPE processes changes to released specifications according to the

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7.0 REFERENCE

WHC-CM-7-7, EII 1.6, "Records Management."

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Specification Release Record. Figure 1.

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Figure 2. Specification Title Page.

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Figure 3. Specification Amendment Sheet. (Sheet 1 of 2)

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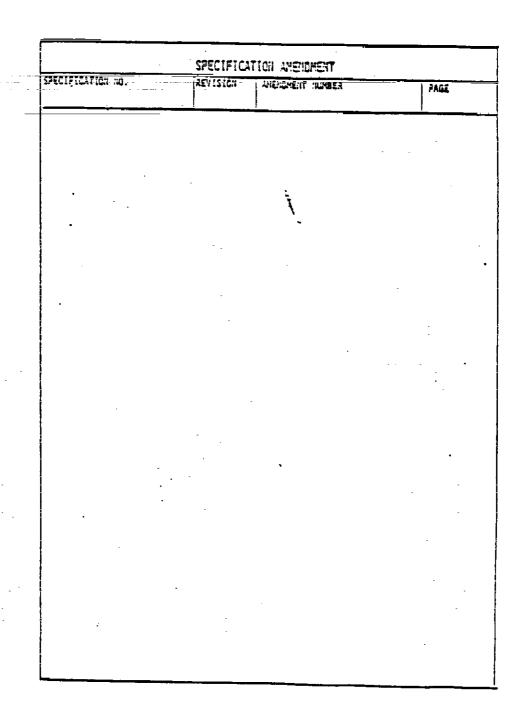


Figure 3. Specification Amendment Continuation Page. (Sheet 2 of 2)

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Figure 4. Preleased Draft Title Page.

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APPENDIX A

DRILLING SPECIFICATION

1.0 SCOPE

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These specifications provide general requirements for drilling Ground-Water Monitoring Wells at RCRA Sites on the Hanford Reservation. The scope includes drilling the boreholes, collecting the sediment samples, setting up and removing the aquifer testing equipment, completing the final monitoring structure, and hydraulically developing the permanently screened interval. An Excavation Permit, and a Data Sheet listing the locations of the proposed wells, the coordinates, well numbers, casing size and schedule, and approximate well depths will be required for each well.

----2:0- REFERENCED CODES, STANDARDS AND SPECIFICATIONS

The standards and specifications listed below form a part of this specification to the extent indicated by subsequent references.

2.1 AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

-ASTM A53 - Welded and Seamless Steel Pipe Type E or S, Grade B Sch 40

ASTM A312 - Seamless and Welded Austenitic Stainless Steel Pipe

ASTM A778 - Schedule 5 or 10 304 Stainless Casing, with Sch 40 Flush Joint threaded couplings

2.2 AMERICAN SOCIETY OF MECHANICAL ENGINEERS

ASME Code, Section II Part C - Welding Rods, Electrodes, and ---- Filler Metals

--- ASME Code, Section IX - Welding and Brazing Requirements

2.3 AMERICAN WELDING SOCIETY (AWS)

---- AWS A2.0 - Standard Welding Symbols

AWS A3.0 - Terms and Definitions

AWS D1.1 - Structural Welding Code

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2.4 AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI Z53.1 - Safety Color Code for Marking Physical Hazards

2.5 <u>WASHINGTON ADMINISTRATIVE CODE (WAC)</u>

WAC 173-160 - Minimum Standards for Construction and Maintenance of Wells.

2.6 OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION (OSHA)

29 CFR 1910-120 (0) Hazardous Waste Operations and Emergency Response

3.0 DAILY DRILLING LOG

3.1 LOG INFORMATION

The contractor shall maintain a continuous, chronological drilling log forms. The minimum information to be recorded shall be as follows:

- A. Date, well number, contract number, driller's name
- B. The depth from the ground surface, thickness, general particle size distribution, general character (color sorting etc.), and drilling characteristics (hard to drill, flows into well, etc.) of each lithology encountered.
- - D. The direction of air circulation, if any, into or out of the hole.

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- E. The time work starts and stops each day, and hours spent at each type of work.
- reasons therefore.
 - G. Record of all difficulties encountered during drilling operations.
- H. Depth at which each sample is taken.

 I. Method of drilling used, core barrel (CB), hard tool (H), air rotary mud rotary, etc.

 J. Type, size and amount of casing added, including depth to bottom of casing within 0.2 feet. I. Method of drilling used, core barrel (CB), hard tool (H), air rotary,

 - K. Depth, type, and amount of drilling aid (water, bentonite, etc., if approved) used.

3.2 METHOD OF KEEPING THE DRILLER'S LOG

The log shall be kept complete, legible and accurate with entries made in sequence so that each can be correlated with the depth of the hole at the time. It shall be completed, at as minimum, at the end of each drilling day and shall be available upon call at any time during the day. If directed to standby or shutdown, an order shall be noted on the driller's original record.

A complete, legible copy of the log signed by the driller shall be available to PNL and WHC daily if requested.

3.3 RECORDS REQUIRED BY WAC 173-160

---- The contractor shall complete and submit the Resource Protection Well Record required by WAC 173-160-050 to the Washington Department of Ecology Record required by WAL 1/3-100-000 to the washington beparation of the cology) on the required form, which will be provided by Westinghouse Hanford Company (WHC). WHC shall review the Resource Protection Well Record prior to

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4.0 MATERIALS

4.1 - TEMPORARY DRIVE CASINGS. TELESCOPING SCREENS AND DRILLING SHOES

The well drive casing (temporary casing) shall be steel pipe conforming to ASTM A53, Type E or S, Grade B, Sch 40. The minimum diameter of temporary casing will be specified for each individual well. Drilling shoes shall be forged steel shoes of the common trade type. Drive casing and drive shoes shall be steam cleaned prior to initial use and between well sites.

shall be steam cleaned prior to initial use and between well sites.

Well screens shall be telescoping stainless steel as specified for the specific wells. The screens shall be continuous wire wrap construction, Johnson Division type 304 stainless steel monitoring screen or equal. Slot size and lengths shall be as specified. Well screens shall also be provided with a stainless steel flat bottom plate.

4.2 FINAL WELL MATERIALS

4.2.1 Approved Materials

final monitoring well must be constructed of the same material. The approved materials include Stainless Steel type 304, 316, 304L or 316L, or as specified.

4.2.2 Cleaning and Packaging of Final Well Materials

All well screens, casings, bottom caps and other metal items used to construct the final well, or that remain in the borehole, shall have been cleaned to remove all oils, greases, solvents, glues and waxes. The cleaning procedure used by the manufacturer shall be submitted to and approved by the project engineer before use of the material.

To minimize damage to the casings and screen, and contamination of the factory cleaned items, the following are required:

- All male threads should be protected from damage.
- All casing and screen must be individually wrapped and sealed in
 plastic packaging or better by the manufacturer. Contractor must
 provide manufacturer's specifications prior to installation.

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Casings and screens must be shipped from the factory in boxes that will protect the items in transit and can be used to store the items until use. The boxes must be designed and constructed so they can be opened and inspected without damage to the enclosed items and still permit use as a temporary storage container. Each box must be clearly marked as to the items contained and similar sized items should be packed together.

4.2.3 Final Well Screens and Bottom Caps

well screens shall be flush joint threaded couplings with Vitor O-ring seals or equal, and shall be compatible with the casing couplings, or by use with an adaptor. The screen for well completions will be continuous wire wrap construction, Johnson Division Stainless Steel monitoring screen or equal.

(Well site geologist will select screen slot size). A bottom cap shall also be provided, Johnson Division Stainless Steel, bottom cap part number 6600247 or equal.

4.2.4 Final Well Casing and Caps

Well casings shall be flush joint threaded couplings with Viton O-ring seals or equal, meeting ASTM Specification A312 or A778, double entry stub, ACME flush screw threaded with an O-ring on the male end fitting. Temporary caps for protecting the 2 inch and 4 inch casing shall be Schedule 40 PVC slip caps. Final caps for the 6 inch stainless steel caps shall be Johnson 304 locking monitoring, part # 11727 or equal and be at least 15 inches in length.

4.2.5 Final Well Centering Guides

Centering Guides or Centralizers shall be of the same type of stainless steel as the well casings. Centralizers welded to the casing at the factory are preferred. Bolt on centralizers can be attached in the field. Welding of stainless steel centralizers to the stainless steel casing in the filed is prohibited. A centralizer should be placed every 40 feet on the casing starting just above the screen, and every 20 feet on the screen.

4.2.6 Filter Pack

Primary filter pack and secondary filter material shall consist of kiln dried, uniform, rounded and spherical grains of sand composed of at least 95 quartz. The filter pack shall have a uniformity coefficient (the quotient of the 60% passing, D60 size, divided by the 10% passing, D10 size) between 1.0 and 2.5. At least 90% of the particles shall have a Powers roundness of 4 to 6 (i.e., sub-rounded to well rounded). The secondary filter pack shall consist of two different sieve sizes of sand including: 20 to 40 mesh

---- (commonly called 100 mesh) (effective particle size of 0.14 to 0.17 mm or O.0055 to 0.0066 in.) (The well site geologist will select sand mesh size).

The sand materials shall be packaged in sacks with polyethylene liners to prevent contamination and water damage. Each sack must be clearly labeled as to the mesh size of the sand contained. Approved supply sources are Colorado Silica Sand, Inc., Colorado Springs, Colorado and the Fountain Sand and Gravel Company, Pueblo, Colorado.

The secondary seal shall consist of either bentonite pellets or a secondary filter consisting of 90% quartz sand. Bentonite pellets shall be nominal 0,25 in. diameter round or cylindrical pellets consisting of untreated sodium bentonite, packaged in plastic buckets or plastic lined sacks. Each sack or bucket shall be clearly labeled as to the pellet size. The dry bulk density shall be at least 80 lbs/ft³. A secondary filter "seal" consisting of well graded sand (i.e., normal distribution with 100% passing the No. 30 sieve, and less than 2% by weight passing the 200 sieve) shall be used in deep wells with more than 20 ft of water above the top of the filter pack. (Well

4.2.8 Bentonite Annular Seal Materials

Bentonite Grout. Bentonite grout shall be made from a sodium bentonite powder and/or granules for use below the water table. Potable water from an approved source shall be mixed with these powders or granules to form as thick bentonite slurry, with as Marsh Funnel viscosity of at least 100 sec./quart.

Bentonite grout shall be mixed and used according to manufacturer's specifications and recommendations.

Bentonite Slurry. Bentonite slurry seals shall be a mixture of 1/3 lb 8-mesh bentonite and 2/3 lb 200 mesh bentonite in 1 gallon of water. A minimal mount of time shall be spent mixing the slurry to ensure a portion of the bentonite will remain unhydrated while being pumped in the annulus.

bentonite crumbles, 8-20 mesh, labelled and packaged in sacks.

4.2.9 Cement Grout and Concrete Surface Pads

Concrete used within 20 feet of the surface shall be an Air-entrainedtype-to-prevent freeze/thaw cracking of the surface seal and pad.

non-shrinking type. At a minimum an additive can be added to standard portland cement at the site. This will consist of a mixture of portland

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<u>cement (ASTM-C-150) and water in the proportion of 5 to 6 gallons of clean</u>
water per bag (94-lbs or 1-ft³) of cement. Because of volumetric shrinkage, _____an additive should be added to the cement to cause it to expand on setting. Approved additives are either aluminum powder (1% by volume) or gypsum (3 to 6% by volume).

4.2.10 Surface Well Protection

- The final monitoring well shall be protected from damage by the following method:

 ### A 4-ft by 4-ft by 6-in concrete pad will be installed around the well.

 ### The concrete shall have an air entraining agent added to prevent

 ### freeze/thaw cracking of the pad. The concrete placed in the pad shall extend no more than 3.5 ft nor less than 2.5 ft down the borehole to the top of the annular seal.
- _____post shall be set in 5-in diameter schedule 40 carbon steel pipe, set from ground level to 2.5 ft below the ground. The guard posts shall be at least 6-ft long and extend no more than 3-1/2-ft above the surface of the pad, (WAC 173-160-500). The posts shall be primed and painted yellow as defined in ANSI Z53.1, Safety Color Code for marking physical hazards. Primer and paint materials will conform to the following federal specifications.

Primer for metal parts TT-P-645
Finish enamel TT-E-489F, Class A

- A stainless steel casing of the same type as used for the casing and screen shall be placed around the final well casing. The locking caps for the protective-steel-casing shall be Johnson, part # 11727 stainless steel, monitoring locking cap, 15 inches in height, designed to slip-over the permanent stainless steel casing without wobbling and to provide adequate vertical clearance for any type of dedicated sampling pump hardware.
 - A brass survey marker shall be installed in the surface pad, one foot from the well.

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5.0 CONSTRUCTING THE WELLS

5.1 GENERAL

It is anticipated that the holes will be drilled in unconsolidated clays. silts, sands, gravels, and boulders, and semi-consolidated materials which may

5.2 <u>METHOD OF DRILLING</u>

The wells shall be drilled utilizing a method capable of obtaining splitspoon or equivalent type samples, if the need arises. It is anticipated that
a temporary casing will be required to maintain an open borehole during
drilling activities and the specifications are written with that in mind. The
wells shall be drilled according to these specifications and shall conform to
the State of Washington standards, "Minimum Standards for Construction and
Maintenance of Wells". Washington Administrative Code (WAC) Chapter 173-160. Maintenance of Wells", Washington Administrative Code (WAC) Chapter 173-160.

5.3 SPECIAL INSTRUCTION FOR CONSTRUCTION OF WELLS AND ADUIFER TESTING SUPPORT

Schematic diagrams of completed wells are provided. Figure Att-1 shows a well completed at the water table ("shallow well") and Figure Att-2 shows a well-completed above a confining unit ("deep well"). Section 5.3.1 covers the instructions for completion of a shallow well and Section 5.3.2 covers the instructions for completion of a deep well. The sequence of work is written to specify that screens, artificial filter packs and seals are placed in specific locations. These locations may be changed upon the direction of the cognizant engineer or geologist. The final wells must be constructed such that borehole integrity is maintained at all times, in other words, the borehole wall does not collapse, which would compromise the construction of the well.

A diagram of the well is shown in Figure Att-1. The well shall be constructed in the following manner.

- (Diameter as specified)
- B. Make hole and install temporary casing, (diameter as specified).
 Installation of temporary casing must be accomplished so that all temporary casing can be removed as the well is completed.

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- C. Make hole until the water table is encountered as determined by the _geologist. -Make-additional-hole-below-the water table as required or as determined by the geologist.
- _____screen_and backpull the temporary well casing to expose the screen. Develop the well to the satisfaction of the on-site geologist.

 Install pump, power source, and discharge line. After completion of the aquifer test, disconnect the power source and remove the pump and discharge equipment, and store such equipment so as to prevent damage to it.

After the aquifer test has been completed, the telescoping screen shall remain in place and the permanent screen, casing and annular material will be installed inside the 8 inch telescoping screen.

- E. Install 20 feet of screen with bottom cap and sufficient casing such that the top of the casing is 6 inches to 1 foot above the concrete pad. Wear cotton or latex gloves while handling screen. The bottom cap shall rest on the bottom of the borehole and be located approximately 15 feet below the water table. Centralizers shall be located every 40 feet on the casing starting just above the screen and every 20 feet on the screen.
- F. Install filter pack sand in the annulus between the final well screen and temporary casing t at least 3 feet above the top of the final well screen. Potable water from an approved source may be used to assist in placing sand. Check level of filter pack occasionally to ensure no bridging occurs.
- G. Install a secondary seal consisting of a layer of bentonite pellets on top of the filter pack. The Tayer Sharr be because thick. A minimum of 2 feet of secondary seal and filter pack must be tnick. A minimum of 2 feet of secondary seal and filter pack must maintained in the annulus during placement; the temporary casing should never be pulled above the level of the secondary seal in this step.
- H. Install the annular seal from the top of the secondary seal to 20 + feet from the ground surface. The preferred annular seal is granular bentonite but bentonite pellets or bentonite slurry may be used bentonite but bentonite pellets or bentonite slurry may be used instead. Bentonite pellets or crumbles can be dropped into the annulus slowly. If bentonite pellets or granules are used, the top of the seal should be measured every five feet to ensure that bridging does not occur. A bentonite slurry can be made by mixing granular bentonite and potable water from an approved source. The bentonite

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slurry shall have a thick, batter-like consistency with a Marsh Funnel viscosity of at least 100 seconds. It is recommended that no more than 20 feet of annular seal be added inside the temporary casing before the casing is pulled back. A minimum of 2 feet of materials must be maintained in the annulus during placement; the temporary casing should never be pulled above the level of the annular seal in this step.

- ______I. Install air-entrained Portland cement from the top of the annular seal to 3 feet below ground surface while backpulling the starter casing out of the ground.
- J. Form and place a 4-foot by 4-foot by 6-inch thick concrete pad using air entrained cement. Allowance must be made for possible shrinkage of concrete in the borehole. The surface shall be sloped away from the well for drainage. The 6 inch stainless steel casing will be a stainless steel casing shall be and at this point, the top-of the 6 inch casing shall be a stainless steel installed in the pad at this point, the top of the 6 inch casing shall be 2 1/2 feet above the top of the 4 inch casing and shall be positioned off center in relation to the 4 inch casing.

Install brass marker in apron flush with cement and stamp with well identification number (WIN) on the inner and outer well casing. (WAC 173-160-500).

- K. Develop well by surging and bailing until water is clear to the _____satisfaction of the geologist. Notice shall be given to the geologist _____at least 4 hours before beginning well development.
- L. Place four guard posts around the casing. One metal post shall be set in 5 inch diameter schedule 40 carbon steel pipe, set from ground level to 2.5 feet below the ground. Posts shall have been primed and painted with yellow paint.

5.3.2 Special Instructions and Sequence of Work for a Deep Well

A diagram of the well is shown if Figure Att-2. The well shall be constructed in the following manner.

- A. Make hole and install surface starter casing. (Diameter as specified)
- B. Make hole and install intermediate size casing, (Diameter as specified). Installation of temporary casing must be accomplished so that all temporary casing can be removed as the well is completed.

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- <u>C. Make hole until the completion depth is reached as determined by the geologist.</u>
- 0. Install 20 feet of screen with bottom cap and sufficient casing sufficient such that the top of the casing is 1 foot to 1 1/2 ft. above the concrete pad. Wear new, clean cotton or latex gloves while handling screen. The bottom cap shall be resting on the bottom of the borehole as directed by the geologist.

 Centralizers shall be located every 40 feet on the casing starting just above the screen.
- E. Install 3-feet of filter pack sand in the annulus between the well screen and temporary casing. Pull temporary casing back 2-feet. Check level of filter pack and add additional filter pack alternately while backpulling temporary casing every two to three feet until the level of the filter pack is at least 3-feet above the top of the screen. A minimum of 2 feet of material must be maintained in the annulus during placement of the filter pack; the temporary casing should never be pulled above the level of the filter pack in this step. (If a bentonite slurry is to be used, a 1 ft. thick secondary filter shall be placed above the filter pack. The secondary filter material should be in a single step and allowed to fall through at least 10 ft. of water in the annulus to allow for proper segregation and placement).
 - F. Install bentonite grout in the annular space to the water table while backpulling the temporary casing.
- G. Install the annular seal from the top of the secondary seal to 20
 +/- 2 feet from the ground surface. The preferred annular seal is
 granular bentonite but bentonite pellets or bentonite slurry may be
 used. Details and guidance on installation of the annular seal are
 provided in Section 5.3.1 and need not be repeated here.
- I. Form and pour a 4-foot by 4-foot by 6-inch thick concrete pad
 using air entrained cement. Allowance must be made for possible
 shrinkage of cement-grout mix in the borehole. The surface shall
 be sloped away from the well for drainage. The 6 inch stainless
 steel casing will be installed at this point. The top of the 6
 inch casing shall be 2-1/2 feet above the top of the 4 inch
 casing and shall be positioned off center in relation to the 4

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inch casing. Install brass marker in apron flush with cement
and stamp with well identification number (WIN) on the inner
and outer well casing. (WAC 173-160-500).

- Develop well by surging, bailing or pumping until water is clear to the geologist. Notice shall be given to the geologist. Notice shall be given to the geologist at least 4 hours before beginning well development.
- K. Place four guard posts in concrete, around the casing. One metal post shall be set in 5 inch diameter schedule 40 carbon steel pipe, set from ground level to 2.5 feet below the ground. Posts shall have been primed and painted with yellow paint.

6.0 SAMPLING OF EARTH MATERIALS PENETRATED AND OF WATER ENCOUNTERED

6.1 GENERAL

Message Company Compan

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The contractor shall collect and provide to the geologist representative

6.2 <u>PROCEDURE FOR SAMPLING</u>

Sample of the sediments penetrated shall normally be obtained at 5 foot intervals starting from the ground surface, and at each change in lithology.

Samples representative of the material being penetrated shall be taken and placed in a five gallon bucket and upon the specific direction of the geologist. The "depth of the sample" is defined as the depth of the bottom of the driven core barrel or bailer.

6.2.1 Sampling Frequency

Samples shall be taken at 5 foot intervals starting from ground surface and when directed by the site geologist.

6.2.2 Special Sampling

The site geologist or other authorized personnel may request split-spoon samples be collected. Water samples shall also be collected once the water table is encountered. If perched water is encountered, the contractor shall cease drilling and notify the site geologist and Kaiser Engineers Hanford Company (KEH) personnel. Drilling shall not proceed until directed by the site geologist and KEH.

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- -7.9 - PRECAUTIONS -AGAINST CONTAMINATION

-7.1 GENERAL

The drilling contractor shall steam clean all drilling equipment (drill tools, cables before use and between well sites to prevent cross contamination of wells. Foreign materials from the land surface shall not be allowed to fall into the hole being drilled. At all times during the progress of the work, the well shall be protected in such a manner as to prevent either tampering with the well or the entrance of foreign matter into it.

7.2 DRILLING AIDS (Mudding Agents, etc.)

The use of drilling aids such as bentonite, other clay-based agents, water, or any foreign matter ca able of affecting the characteristics of the sediment samples or ground water shall not be placed in the well without prior approval of the cognizant engineer or geologist. The driller will use only Chevron Poly FM (or equivalent and approved) food grade grease in making up drill strings/.

7.3 <u>HANDLING AND STORAGE OF MATERIALS</u>

The Contractor shall use all means necessary to protect permanent well construction materials before, during and after installation. All materials shall be kept off the ground on pallets, stands, racks, or sawhorses. All materials shall be stored in their original containers until needed for construction.

8.0 CASING AND TESTING HOLES

8.1 GENERAL

The well casing and well screen shall be steam cleaned and rinsed using no detergents to ensure that all oils, greases, solvents, and waxes have been removed. The casing shall be driven progressively with the drilling of the hole and shall extend from the full depth of the hole drilled to the land surface. It is recommended that the hole should not be advanced more than 5 feet ahead of the casing and that the casing should not be driven more than 2 feet ahead of the hole.

8.2 PIPE FABRICATION

The welding operations performed under this specification shall meet the minimum requirements for welding qualifications, butt joint welding and rod compatibility on carbon steel pipe as defined in ASME codes or AWS codes (as referenced in paragraphs 2.2 and 2.3).

8.3 <u>STRAIGHTNESS TEST</u>

To be acceptable under this specification, the well must meet the following test for straightness. The well shall be tested upon request of the geologist every 50 ft. for straightness and interior smoothness by the bailer, or any other device, having a minimum length of 20 ft. and minimum continuous diameter not more than 1-inch smaller than the specified inside continuous diameter of the well casing. The testing device shall be lowered into the hole to the bottom of the hole and must descend freely of its own weight and then be withdrawn without binding. The test for straightness shall be made in the presence of the geologist.

8.4 WELL ABANDONMENT

In the event the Contractor's well does not pass the straightness test

and Contractor is unable to pull back the casing, the KEH representative may direct that the well shall be abandoned at the Contractor's expense, or that an alternative to completing the well be developed by KEH and/or WHC. The alternative shall be approved by WHC prior to performance. (If the well is abandoned, al material must be removed from the well if possible, and the well backfilled to the surface with bentonite grout.)

_9.0 - WELL AVAILABILITY

When requested by the geologist, the well shall be made clear of all tools to permit measurements or sample collection. When drilling or construction is not ongoing, the well shall be covered to prevent tampering.

10.0 WELL DEPTH

The final depth of the wells will be directed by the authorized field representative. During the drilling operation the cognizant engineer or geologist may change the actual required depth of the well depending upon the geological conditions encountered.

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11.0 SITE CLEANUP

All lumber, scrap materials, and other debris shall be removed from the site upon completion of the well. Uncontaminated excavation spoils shall be spread at the site to blend in with the normal surface elevations.

12.0 QUALITY ASSURANCE

12.1 <u>GENERAL</u>

The construction and material specifications set forth in this document are to be followed by the drilling contractor. KEH is expected to monitor and supervise the drilling activities in such a manner as to ensure that the wells are being constructed according to these specifications. Certain construction and material specifications are critical for the successful completion of these ground water wells to meet the requirements of the Resource Conservation and Recovery Act (RCRA). Documentation of conformance with these specifications will be requested by an inspection plan. Inspection and verification of Impact Level II items shall meet the applicable NQA-1 requirements as indicated with the PNL approved Quality Assurance Programs. Deviations form any specifications shall be brought to the attention of the construction engineer and cognizant engineer or geologist.

— 12.2 INSPECTION VERIFICATIONS

Material specifications shall be checked and documented by inspecting the materials listed in this section in the field and verifying that the materials specified are being used for the construction of these wells.

- A. Stainless steel screens, casings, centralizers, bottom cap, top cap, and locking cap.
 - B. Carbon steel casing supplied by the drilling contractor.
- - D. Secondary seal materials.
 - E. Granular bentonite and bentonite grout.
 - F. Cement grout.
 - G. Air-entrained Concrete.

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12.3 SUBMITTALS

The following shall be submitted to WHC.

- A. Inspection Plan. The plan shall include the method of verifying materials listed in paragraph 12.2, Pre-Award Submittal Review Items, Procurement items, and Well Drilling Activity items.
- B. Current Washington State drillers licenses for the contractor and for each of his employees who will be drilling the wells. These licenses shall be submitted prior to the contractor and for each of his employees who will be drilling the wells. each of his employees who will be submitted prior to start of work.
 - C. Resumes of each driller. Each driller shall have a total of 5 years experience, and shall have had experience drilling RCRA ground-water monitoring wells. Resumes shall be submitted prior to start of work.
 - D. Washington State Department of Ecology well completion report as specified in paragraph 3.3.
 - E. Cleaning procedures specified in paragraph 4.2.2.
 - F. PNL Quality Assurance program addressing the following NQA-1 requirements for approval:

1-2-5-6-10-16-17-18

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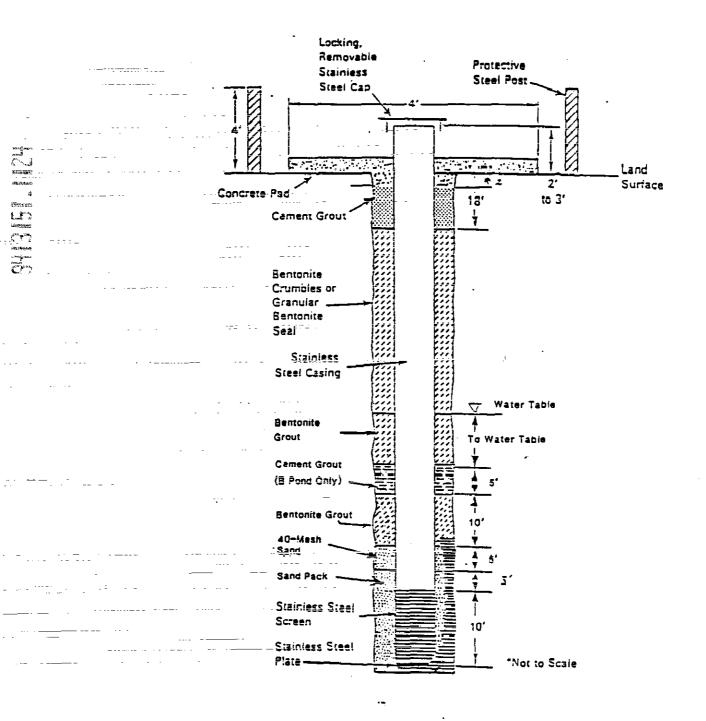


Figure A-1. Schematic Diagram of Completion of Deep Wells.

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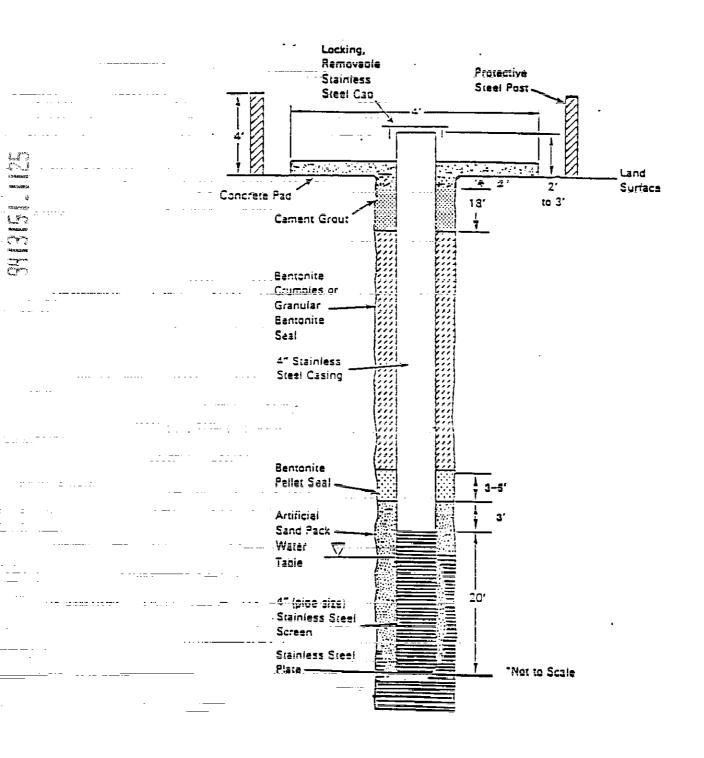


Figure A-2. Schematic Diagram of Completion of Shallow Wells.

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ENVIRONMENTAL INVESTIGATIONS AND - SITE CHARACTERIZATION MANUAL

Effective Date August 15, 1989 Organization Environmental Division,

Environmental Engineering and Technology

Approved by

MEASUREMENT OF GROUND-WATER LEVELS

Brown, Manager

Environmental Engineering and Technology

1.0 **PURPOSE**

------This instruction establishes methods for performing and documenting measurements of ground-water levels in monitoring wells.

2.0 SCOPE

This instruction applies to measurements of ground-water levels in wells for routine water level monitoring and for aquifer testing as -performed by the Environmental Engineering and Technology Function of Westinghouse Hanford Company (WHC).

-3.0 DEFINITIONS

Reference Point. A fixed, clearly defined mark on the top of the well casing. The reference mark shall be surveyed to the National Geodetic Survey Vertical Control, 1929 and to the State Plane Coordinate Reference System (Washington South Zone) for horizontal control.

Measurement Point. A fixed, clearly defined mark from which the depth-to-water in a well is measured. The measurement point is located at the well head on a well-seal, pump plate, etc., depending on the appurtenances installed in the well. In some cases the measurement point will be the same as the reference point.

Weighted Measuring Tape. A steel tape with graduations readable to the nearest_0.01 foot. A small weight of inert material is attached to the end of the tape to ensure that the tape is plumb and to permit detection of obstructions when lowered into a well.

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Electric Sounder. A water level measuring device that uses a light or gauge to show that end of the line has entered the water. The water in the well completes an electric circuit that, in turn, turns on the light or shows deflection on gauge. The line is graduated to show the depth. The electric sounder cannot be used where hydrocarbon products are present.

Consistent Reading or Measurement. Readings shall be considered

- consistent Reading or Measurement. Readings shall be considered consistent if they are:

 O Within +/- 0.02 feet (6mm) when taken with a weighted measuring tape

 O Within +/- 0.04 feet (12mm) when taken with an electrical water level measuring device.

Continuous Water-Level Recording Device. Used to record changes in generally consist of a downhole float and balance, a recording chart drum, and a clock-driven pen. Certain types of devices use a downhole pressure transducer which converts water pressure to an electronic signal; such signals are continuously timed and stored on memory pending transferral to magnetic disks. Depending on the capabilities of the equipment, water levels may be recorded in terms of pressure or may automatically be converted to depth.

> Routine Water-Level Monitoring. The measurement of water levels used for determining the elevation of the ground water in selected wells in, or in the vicinity of, operating areas for use in preparing water table, potentiometric or piezometric surface maps, or well hydrographs.

4.0 RESPONSIBILITIES

4.1 COGNIZANT ENGINEER'S MANAGER

The cognizant engineer's manager is responsibile for providing overall technical control for making water level measurements of the water table of the unconfined aquifer and the potentiometric surface(s) of the confined aquifer(s).

4.2 COGNIZANT ENGINEER

The Cognizant Engineer is responsible for directing all ground-water ____level_measurement activities.

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4.3 FIELD TECHNICIAN

The field technician is responsible for performing routine ground water level measurements as directed by the cognizant engineer.

The Health and Safety officer is responsible for monitoring health and safety hazards as required by the applicable health and safety plans for hazardous waste site characterization activities.

4.5 RADIATION PROTECTION TECHNOLOGIST

The radiation protection technologist (RPT) is responsible for radiological monitoring as required for work in radiation zones.

5.0 REQUIREMENTS

5.1 SAFETY REQUIREMENTS

All ground-water level measurement activities shall be in accordance with internal WHC industrial safety requirements during routine activities or the site Health and Safety Plan when ground-water level measurements are performed during hazardous waste site investigations and characterizations.

5.2 RECORDS

All ground-water level measurements taken as part of a routine monitoring program or for an aquifer test shall be recorded on the Ground-Water Measurement form, Figure 1. Ground-water measurements will be taken and recorded in feet. All decontamination activities shall be recorded on the Ground-Water Measurement form.

Recording charts from continuous recorders shall be identified with the well number, the date and time period of record, the device type and serial number, and the names of the persons installing and removing the chart. The chart must also show the water level as measured by a steel tape when the continuous recorder is installed and again when removed from the recording device. Charts shall be signed by the field technician and maintained as project records.

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For continuous recorders with memory systems, data shall be transferred to a magnetic disk. The disk shall be printed and identified as required for charts. The disk and hard copy shall be maintained as project records.

All records shall be processed in accordance with EII 1.6, "Records Management."

6.0 PROCEDURE

<u>Water level measurements</u> are made for routine water level monitoring and during aquifer tests that are conducted to determine the hydrologic properties of aquifers.

__6.1 PRELIMINARY REQUIREMENTS

6.1.1 Tape Calibration

At least one steel tape used for ground-water level measurements shall be calibrated in accordance with manufacturer's instructions and WHC calibration program standards. Calibrated tapes should only be used to standardize other tapes. Equipment shall have a valid calibration sticker affixed in a visible location, and any equipment whose calibration has expired shall be returned to the Standards Laboratory. The cognizant engineer is responsible for establishing the accuracy to which the equipment is to be calibrated. Equipment shall be calibrated to the accuracy required for use.

-----6:1:2 Tape Standardization

All steel measuring tapes and E-tapes used for making a series of routine measurements or for aquifer testing shall be compared to the calibrated tape every six months and a sticker shall be affixed to the tape noting the date of standardization and the name of the person(s) performing the standardization. Documentation of standardization shall be made in a field logbook for tape standardization. Comparison shall be made by affixing weights with the same characteristics (i.e., weight and volume) to both the calibrated tape and the tape(s) to be standardized. The depth-to-water will then be measured in a deep well with both tapes. The measurement will be repeated three times for each tape to determine the average depth-to-water readings. For each routine depth-to-water measurement a correction will be calculated as follows:

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(Difference between calibrated and standardized tapes in calibration well) x (measured depth-to-water in routine well) / (depth-to-water in calibration well).

6.1.3 Decontamination

All measuring devices shall be decontaminated before each series of measurements and after each well measurement to ensure the safety of personnel and/or to prevent cross-contamination of wells. Measuring devices will be decontaminated with deionized water as a minimum level of decontamination; or as directed by the RPT. Other potential decontamination agents are non-phosphate detergent, methanol, and hexane. The levels of anticipated decontamination will be established using data obtained from the Hanford Ground-Water Data-Base. An entry will be made on the Ground-Water Measurement form indicating that decontamination was performed and the method used.

6.1.4 Reference Point

The reference point shall be established at the top of the well casing.

The reference point shall be measured to the nearest 0.02 ft and shall be clearly and permanently marked. It shall be surveyed to establish the elevation with reference to the National Survey, Vertical Control, 1929 in use at the Hanford Site. The elevation of the reference point will be recorded on the Ground-Water Measurement form, Figure 1.

---- 6.1.5 Measurement Point

A measurement point shall be established near the top of the well head: on a well seal, pump plate, or similar device, and depth-to-water measurements will be made from this point.

______ 6.2 GROUND-WATER LEVEL MEASUREMENT METHODS

taking ground-water level measurements. The weighted tape is used as follows (all references to a form pertain to the Ground-Water Measurement form, Figure 1):

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1. Determine the difference between the reference point (RP) and measurement point (MP) using a carpenter's level and 1 ft steel scale, or using measured dimensions of the well appurtenances (well seal, pump plate, etc.). Record the difference in the "(MP-RP)" column of the form.

- 2. Chalk the lower one foot segment of the tape that extends below the zero point of the tape by drawing it across carpenter's chalk.
- 3. Lower the tape into the well until the water surface is penetrated and a marked increment on the tape coincides with the MP.
 - Record the tape reading at the measurement point in the column "Reading 0 MP."
- 5. Withdraw the tape and record the reading at the demarcation between the dry and wetted portions of the tape. This reading indicates the length of the remaining dry portion of the chalked portion. Record the reading on the form under the column headed "Tape Demarcation."
- 7. Correct the depth-to-water reading for standardization by apportioning the standardization correction based on the depth-to-water of the calibration well and the measuring well, as presented in Section 6.1.2. This correction is recorded in the column marked "Standardization Correction" on the form.
- 8. Compute the elevation of the water table or potentiometric surface by subtracting the measured depth-to-water (step 6), corrected for standardization (step 7), from the sum of the elevation of the reference point and the difference between the RP and MP (step 1). This may be expressed in a formula as follows:

elevation of water table or potentiometric surface =

[(elevation RP) + (MP - RP)] - ::[(measured_D/W) + (std.-correction)]

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The elevation of the water table or potentiometric surface is entered in the column marked "Elev. GW" on the form.

9. A minimum of two consistent measurements shall be taken to ensure the adequacy and accuracy of the measurement when performing routine ground-water level monitoring.

6.2.2 Electric Sounder

with the exception that steps 1 through 4 below replace steps 2 through 6 in

- Section 6.2.1:

 1. Check the operation of the equipment by inserting the probe or contact ends in water to ensure that contact is clearly indicated on the meter.
 - -2. Lower the probe or exposed contact ends of the tape into the well.
- graduation reading at the measurement point. This reading is the ____depth from the measurement point to the water level.
 - taken to ensure the adequacy and accuracy of the measurement when performing routine-ground-water level monitoring.

6.2.3 Continuous Recording Device

The continuous recording device is used to record changes in the water level over a continuous period of time. The continuous recording device is used as follows:

- -1. Check-operation of the equipment-in-accordance with manufacturer's instructions.
- ---- --- --- --2.--For-float-balance type devices set the float in accordance with --- the manufacturer's instructions. The float should be of a diameter large enough to minimize friction between the float cable and the well walls. For pressure-transducer type devices, set the ------transducer as required by the manufacturer's instructions.
 - 3. Fit the recorder with a locking weatherproof casing, to protect the equipment from damage and weather.

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- 4. Set the recorder in accordance with the manufacturer's instructions and secure the protective casing.
- 5. Check the recorder periodically to ensure that a malfunction has not occurred. Operational checks shall occur, as a minimum, each time the recording chart is changed, or as recommended by the cognizant engineer. Checks shall include a comparison of the recorded depth with a measurement made with a weighted, steel tape to ensure accuracy. The measured depth shall be recorded. recorder chart along with the date and time of measurement, and the name of the person making the measurement; each chart then will have, as a minimum, a check noted when the chart is emplaced and when it is removed. The measured depth will also be recorded on the Ground-Water Measurement form.

---- 6.3 DOCUMENTATION

- _____ Measurement form, Figure 1.
 - 2. The measurement device used, identified by type and serial number, and each individual ground-water measurement shall be recorded on the Ground-Water Measurement form, Figure 1. Each entry shall be initialed.
 - 3. Recording charts, magnetic disks, and hard copies of the data from continuous recording devices shall be identified with the well number, date and time of chart emplacement and removal, and the device type and serial number. Charts, hard copies and magnetic disks shall be processed according to EII 1.6.

7.0 REFERENCE

WHC-CM-7-7, Environmental Investigations and Site Characterization Manual.

EII 1.6, "Records Management."

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